

MORI-SAY

TMZ867CNC

EIGHT-SPINDLE AUTOMATIC LATHE



TAJMAC - ZPS

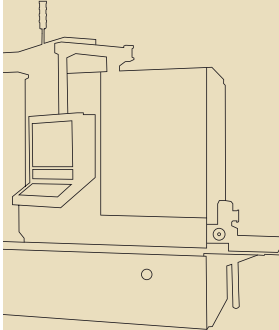


OVERVIEW

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Shaping of steel has always been our craft.
We have managed to improve the craft further.



TAJMAC

The TAJMAC group currently belongs to leaders in the field of machine tools manufacturing in Europe. MORI-SAY multi-spindle automatic equipment offers an extraordinary concept of machinery for economic manufacturing of parts in large batches. Complete know-how from engineering up to machinery construction and adjustment coming from a single point.

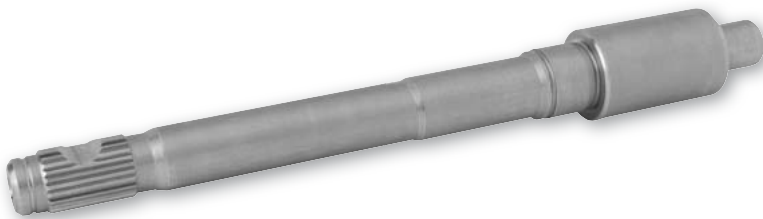
The outcome of this experience and continuous innovation is represented by the TMZ machinery series. Besides MORI-SAY TMZ642CNC, the MORI-SAY TMZ867CNC represents and sign board among multi-spindle automatic equipment. Productivity, stability and flexibility make this eight-spindle automatic CNC one of the very interesting options on the market for multi-spindle automatic equipment, as far as the price-performance ratio is concerned.



44SMn28 | Ø 45 mm | length 75 mm



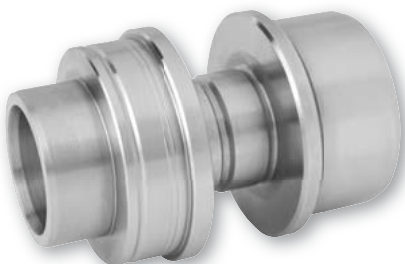
CuZn3|Si | Ø 59 mm | length 46 mm



18NiCrMo5 | Ø 23 mm | length 190 mm



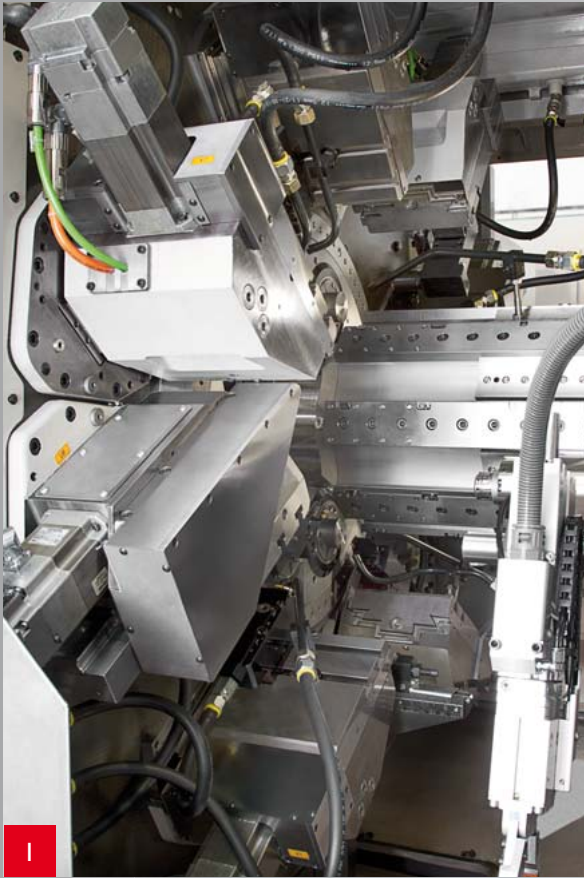
20MnCr5 | Ø 50 mm | length 1200 mm



C45 | Ø 56 mm | length 85 mm



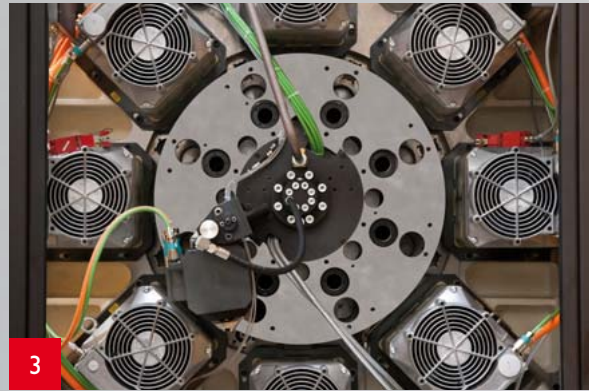
42CrMoS4 | Ø 32 mm | length 55 mm



WORK SPACE



CNC CONTROL



SPINDLE DRIVE



MORI-SAY

TMZ867CNC

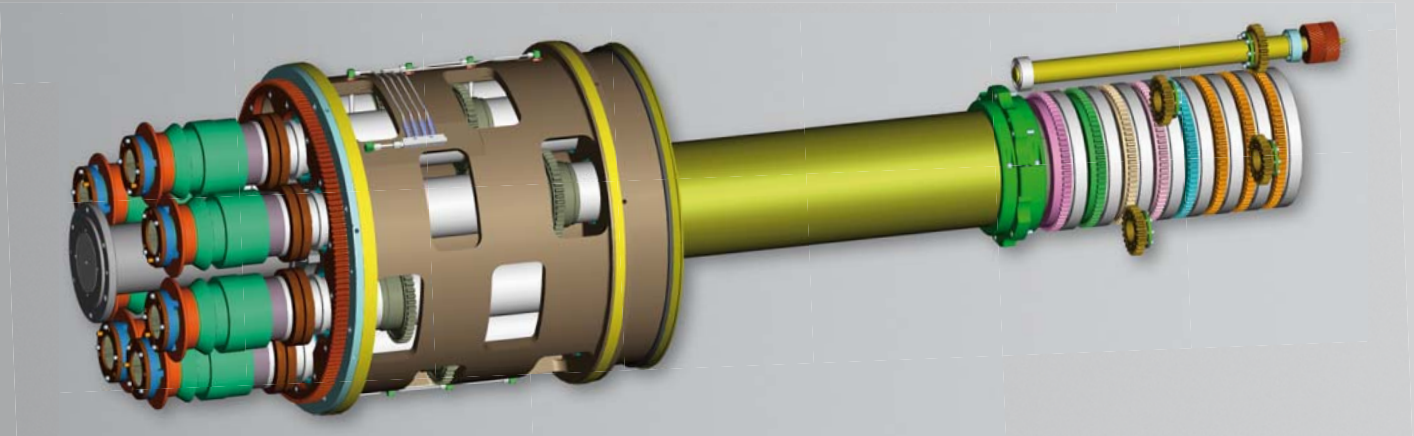
- 1** Machine work space enables sufficient access for adjustment and ensures good removal of chips as well as their transport from the machine work space.
- 2** Two systems Siemens 840D ensure reliable control of 32 main and 30 auxiliary axes.
- 3** Eight independent AC drives for main spindles with output of 7 kW per spindle enable reliable machining even on materials hard to machine.



The eight-spindle automatic lathe MORI-SAY TMZ867CNC enables automatic machining of rotary bar parts with high productivity, as well as machining of intermediates, (mouldings, castings,...).

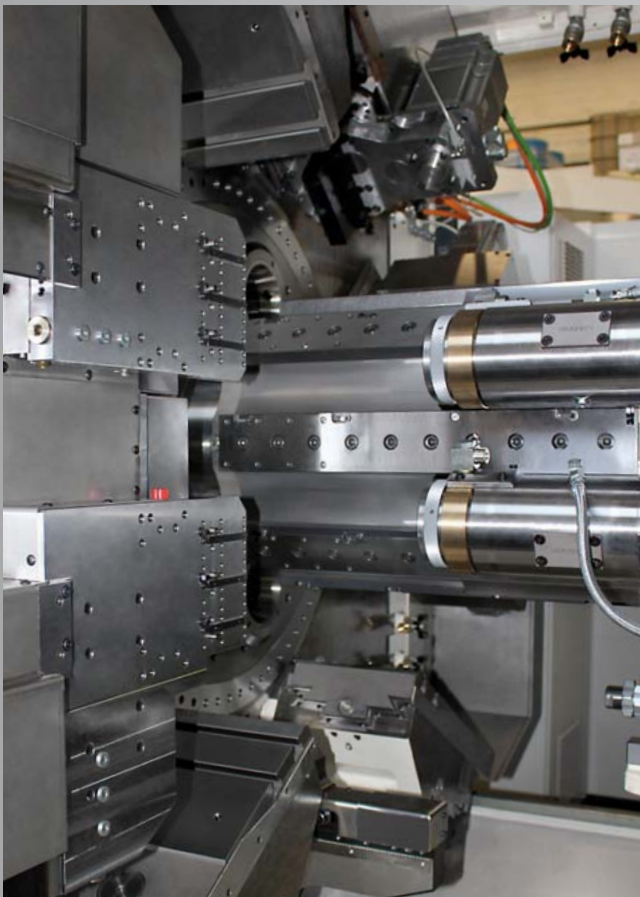
The machine combines advantages of high productivity provided by conventional, cam controlled multiple-spindle automatic equipment with complex CNC hardware.

ADVANTAGES



COAXIAL DRIVE

The coaxial drive of MORI-SAY TMZ867CNC offers the following advantages: Drive motors are provided with fixed and static attachments, which means these are not linked to the spindle drum. The concept enables high transfer of output from individual motors and minimum heating of the spindle drum. This purely mechanical link between the motor and spindle (contactless / brushless), enables continuous rotation of the spindle drum.



DOUBLE PICK-UP SPINDLES

Auxiliary axes enable installation of two part takers. The relevant CNC cross saddles then enable complex machining from backworking slide. Optional solution comprises application of traverse machining driven tools.



Y- SADDLE

The machine MORI-SAY TMZ867CNC can be used with up to five auxiliary cross slides with Y-axis. These slides can be mounted with up to three tool holders. Optional solution comprises application of traverse machining driven tools.



MILLING OF TEETH

The TMZ machinery series offers technical prerequisites for implementation and installation of special equipment. That allows for manufacture of tothing for worm drive directly on the machine.


NEW

		TMZ867CNC	TMZ642CNC	TMZ625CNC
MAXIMUM BAR DIAMETER	with automatic loader	73 mm	48 mm	32 mm
	with bar guide	67 mm	42 mm	–
SPINDLE	quantity	8	6	6
	spindles pitch	480 mm	340 mm	300 mm
	max. spindle speed	2,500 min ⁻¹	5,000 min ⁻¹	6,000 min ⁻¹
	max. output/spindle (100/40 %)	20/30 kW	7/10.5 kW	7 kW
	min. idle period	1 s	1 s	0.8 s
LONGIDUTINAL SLIDES	quantity	8	6	6
	max. fast traverse	30 m/min	30 m/min	30 m/min
	traverse force	10,000 N	3,400 N	2,200 N
	stroke	340 mm	250 mm	250 mm
CROSS SLIDES Z/X	quantity	7	5	5
	max. fast traverse	15 m/min	15 m/min	15 m/min
	axial stroke (Z)	120 mm	120 mm	120 mm
	axial traverse force (Z)	3,700 N	3,700 N	3,600 N
	radial stroke (X)	80 mm	80 mm	75 mm
	radial traverse force (X)	3,700 N	3,700 N	3,500 N
PICK-UP CUT OFF SLIDE	max. fast traverse	15 m/min	15 m/min	15 m/min
	traverse force	2,900 N	2,900 N	1,700 N
	stroke	70 mm	66 mm	80 mm
MACHINE DIMENSIONS	length (without material guide)	4,230 mm	3,696 mm	4,785 mm
	width	2,185 mm	1,914 mm	2,300 mm
	height	2,993 mm	2,746 mm	2,900 mm
	weight	17,000 kg	10,750 kg	10,500 kg
	coolant volume	1,400 l	1,250 l	1,000 l
ELECTRIC BOX DIMENSIONS	length × width × height	5,000 × 600 × 2,200 mm	3,400 × 600 × 2,435 mm	–
	weight	1,924 kg	1,000 kg	–

OPTIONS

Y-AXIS	in positions	2, 3, 4, 5, 6 or 7	2, 3, 4 or 5	2, 3, 4 or 5
	max. fast traverse	15 m/min	15 m/min	15 m/min
	traverse force	2,900 N	2,900 N	2,000 N
	stroke	110 mm	110 mm	110 mm
PICK-UP SPINDLE	max. speed	4,500 min ⁻¹	6,000 min ⁻¹	6,000 min ⁻¹
	max. torque	30 Nm	20 Nm	20 Nm
MACHINING FROM BACKWORKING SLIDE X	max. fast traverse	15 m/min	15 m/min	30 m/min
	traverse force	2,900 N	2,900 N	2,500 N
	stroke	90 mm	75 mm	120 mm
MACHINING FROM BACKWORKING SLIDE X/Y	max. fast traverse	15 m/min	15 m/min	15 m/min
	traverse force	2,900 N	2,900 N	3,500 N
	stroke (X)	75 mm	75 mm	80 mm
	stroke (Y)	106 mm	106 mm	106 mm

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