

H Series

H22S / H22T / H32S / H32T

High Speed Bridge Type Machining Center

Box structure design, 3 axes linear guide ways,
high speed & high precision.

TAKUMI : Professional Team and Outstanding Brand



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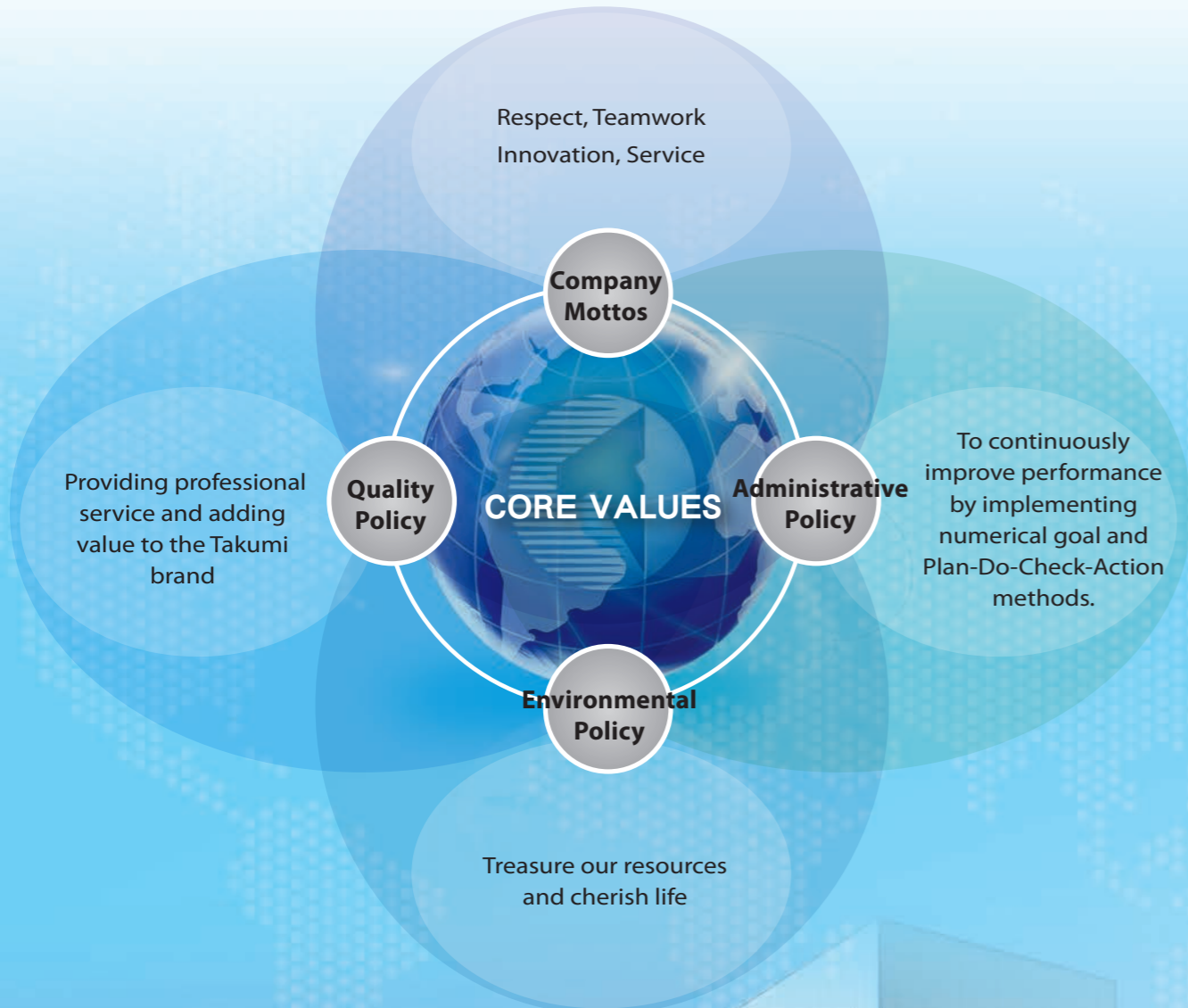


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2013.02 DESIGNED BY TAKUMI 886-4-2358-3838





Takumi : Professional Team and Outstanding Brand

Takumi Machinery has been devoting to the development, production and application technology of high speed machining centers since its establishment in 1988. Takumi machining centers are used in a wide range of industries, including plastic injection molds, electrodes manufacturing and parts production.

In 2008, Takumi officially became a part of the USA based LDI group. Integration has increased the pace of internationalization while combining the technology

expertise of the USA and Taiwan based operations. Based on the guiding principles of "respect, teamwork, innovation, and service" the Takumi team of professionals continues to develop vertical machining centers, high speed double-column machining centers and five-axis machining centers. Takumi Machinery is dedicated to providing a complete product line and fulfilling diverse customer needs.

High Speed Double Column Machining Center

B Series
X=550 mm
Y=600 mm
Z=350 mm
Graphite Cutting Set is Available



H Series
X=750~3200 mm
Y=600~2250 mm
Z=500~800 mm



DJ Series
X=300~400 mm
Y=300 mm
Z=200~300 mm



Vertical Machining Center

V Series
X=1000~3200 mm
Y=510~1066 mm
Z=560~750 mm
3-Axis Box Ways

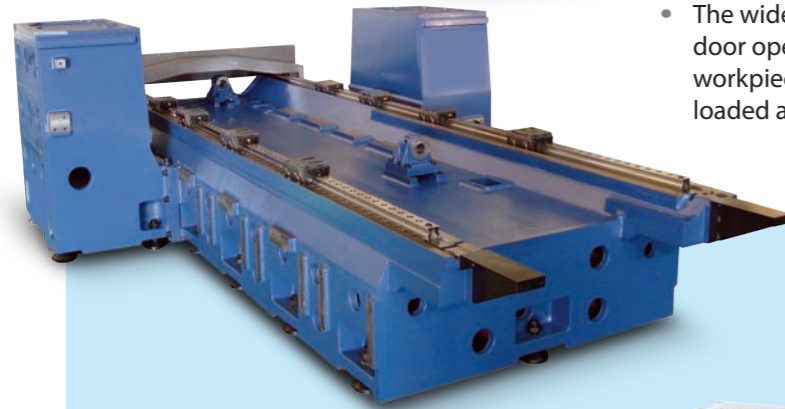


VL Series
X=1020 mm
Y=610 mm
Z=610 mm
3-Axis Linear Guide Ways



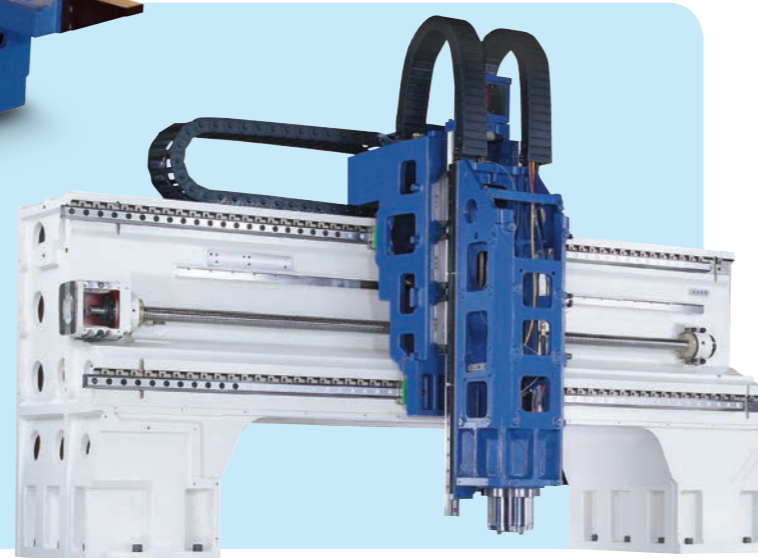
**The achievement of Takumi's innovation and technology :
The perfect performance of rapid machining and stability.**

- H series is designed for the machining requirements from the industries of parts production and mold & die. 3 axes are equipped with roller type linear guide ways to meet the demand of high acceleration/deceleration, the maximum cutting feed rate ups to 20 m/min. By adopting 10000rpm~36000rpm high speed spindles, H series is widely used in the industries of 3C, automotive and mold machining.



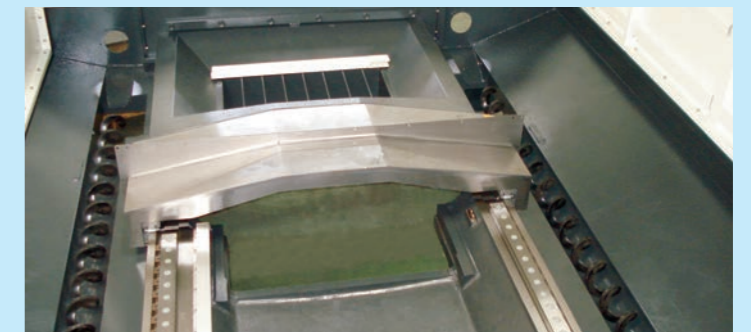
- T-shape bed provides the best rigidity and stability.
- Beam & columns are made of one piece casting.

- The wider width of door opening makes workpiece easier to be loaded and unloaded.
- The swivel operation box allows users to operate at any angle and position.



High Rigidity and High Stability Double Column Structure

- 3 axes travel : X=2200~3200mm, Y=1650~2250mm, Z=800mm
- 3 axes are equipped with roller type linear guide ways to optimize acceleration/deceleration.
- Non-counter balance on spindle head allows high speed and quick response.
- Bed, columns, saddle and other main castings are made of Meehanite grade cast iron and released the stress by heat treatment, ensuring the best structural stability and positioning accuracy.
- The ladder type design of linear guide ways on the beam provides wider supporting surface for saddle, ensuring powerful and stable cutting performance.
- 3 axes ball screws pretension design reduces the thermal deformation, offering the best accuracy.
- 3 axes ball screws and linear guide ways are lubricated by centralized automatic lubrication system (oil type).
- Absolute encoder motors are used in 3 axes feeding system to ensure the positioning accuracy.
- The device of oil & coolant separation on machine bed and oil skimmer on coolant tank prolongs the service life of coolant.
- Fully enclosed splash guard provides safety and clean operating environment.



- 6 guide blocks on Z axis linear guide ways ensure the consistent precision of consecutive operation.
- The quantities of guide blocks on 3 axes are as below :
- Chip augers on both sides of bed provide effective performance of chip-removal.

Axis	Model	H22S	H22T	H32S	H32T
X axis		8	8	12	12
Y axis		4	4	4	4
Z axis		6	6	6	6

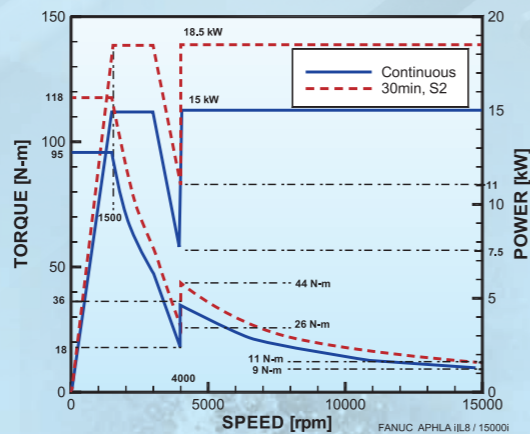
High Accuracy and High Performance Spindle

- H series provides direct-drive type spindle and built-in type spindle to meet different machining requirements. The spindle speed range is 10,000rpm~36,000rpm.
- Spindles are from professional spindle manufacturers, featuring high accuracy and high performance.
- The built-in thermal compensation system (optional: IBAG spindle only) decreases the effect of thermal deformation, assuring the accuracy during operation.
- Spindle cooling system reduces thermal deformation and prolongs working life of spindle.



Spindle Power & Torque Chart

- Direct-drive type spindle, 15/18.5 kW, 15000rpm (standard, for FANUC NC only)



ATC

Armless type ATC (standard)

- 20T, BBT40



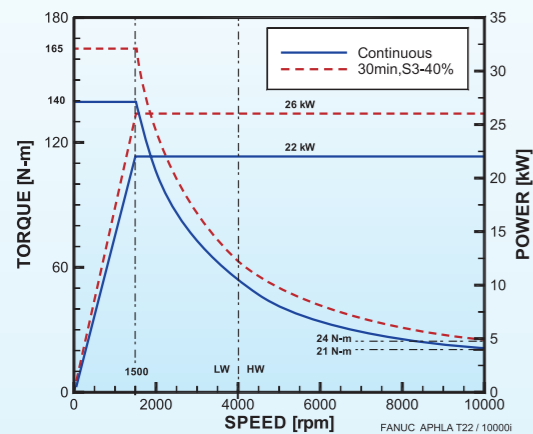
Arm type ATC (optional)

- 30/48/60T, BBT40
- 32/60T, BBT50

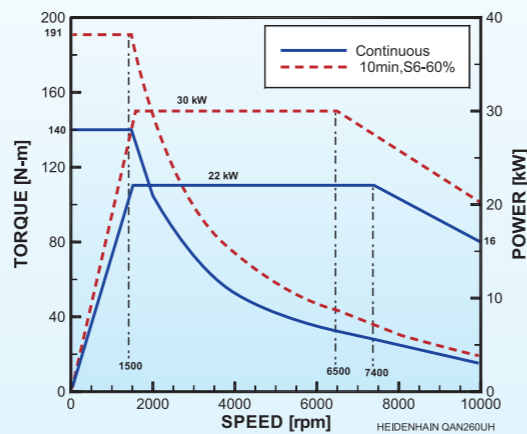


Optional Accessories

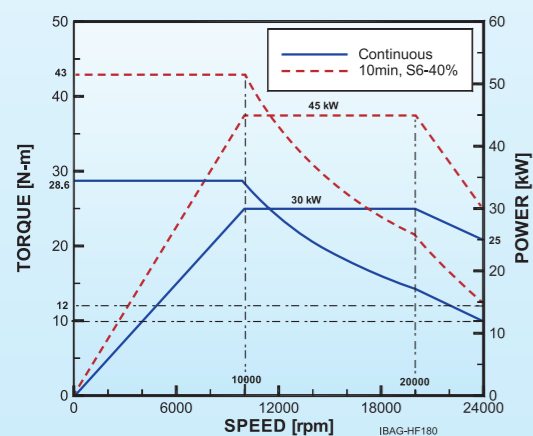
- Direct-drive type spindle, 22/26 kW, 10000rpm (optional, for FANUC NC only)



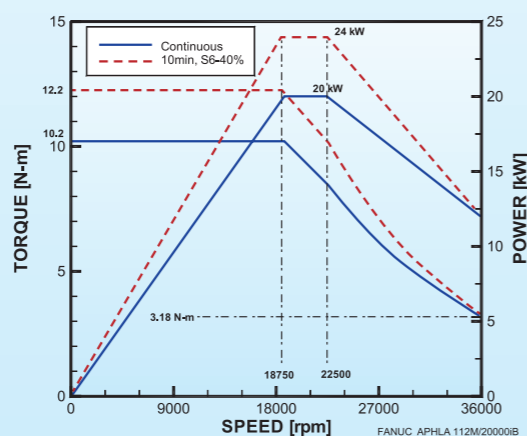
- Direct-drive type spindle, 22/30 kW, 10000rpm (optional, for HEIDENHAIN NC only)



- Built-in type spindle (IBAG), 30/45 kW, 24000rpm (optional)



- Built-in type spindle (IBAG), 20/24 kW, 36000rpm (optional)



- Oil mist collector



- Linear scales (3 axes)



- Workpiece measurement system

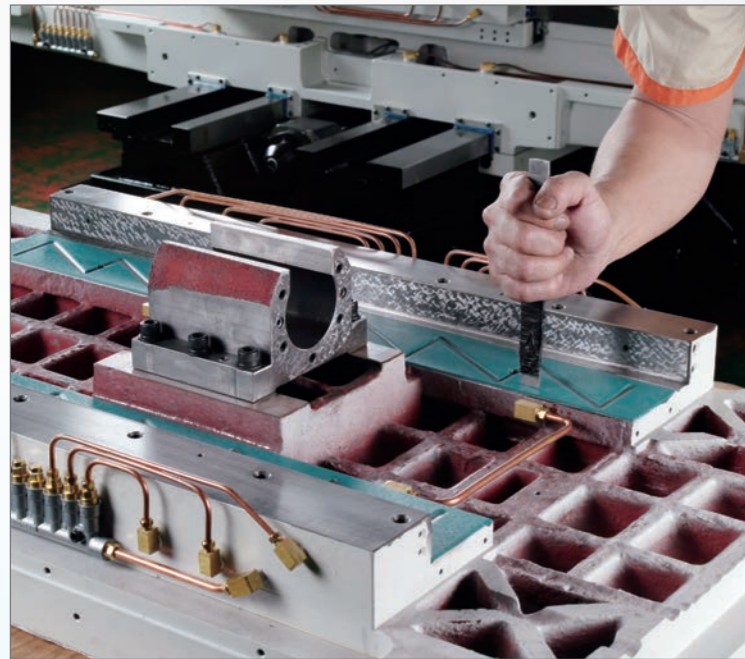


- Tool length measurement system



- Ball screw cooling system

ISO9001:2008 Quality Management



• Hand scraping
All of the main assembling surfaces are hand scraped to optimize machine accuracy.



• Ball bar test



• Laser inspection



• Spindle test



• Temperature control room

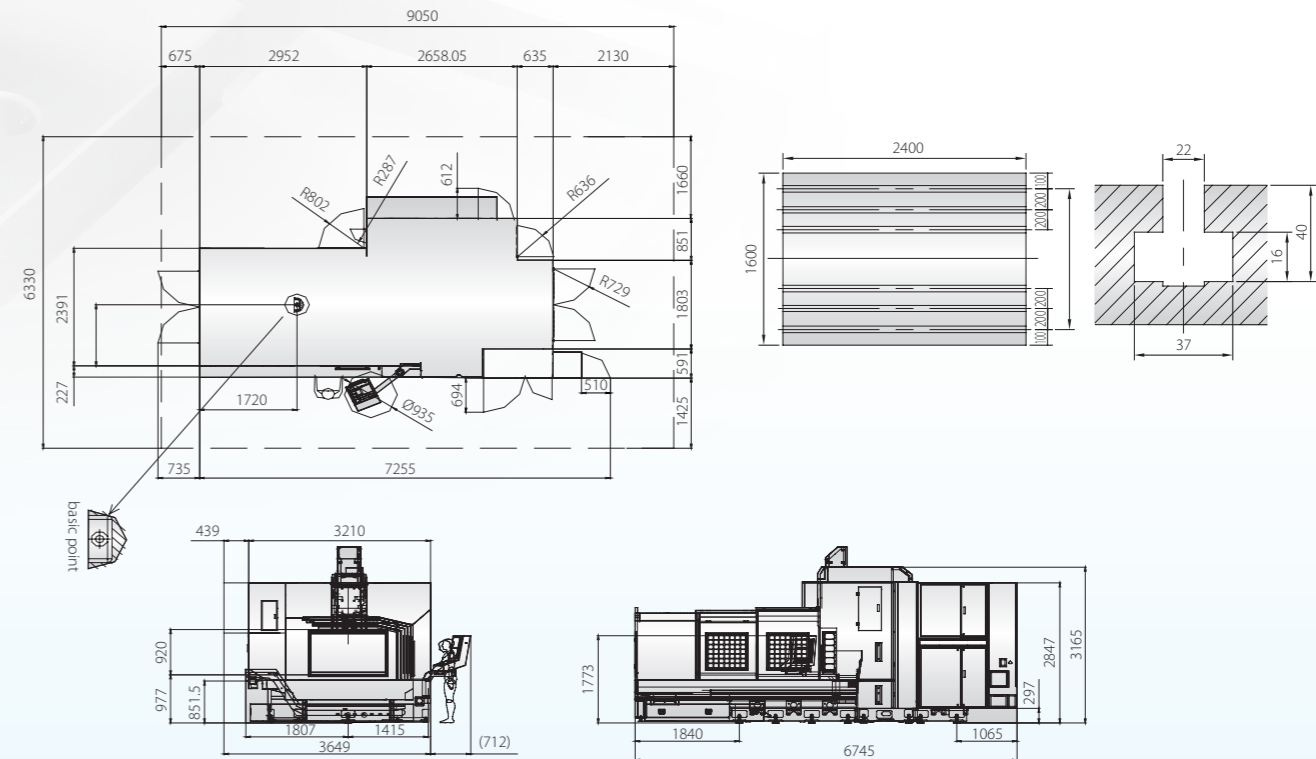


• Parts inspection before installation

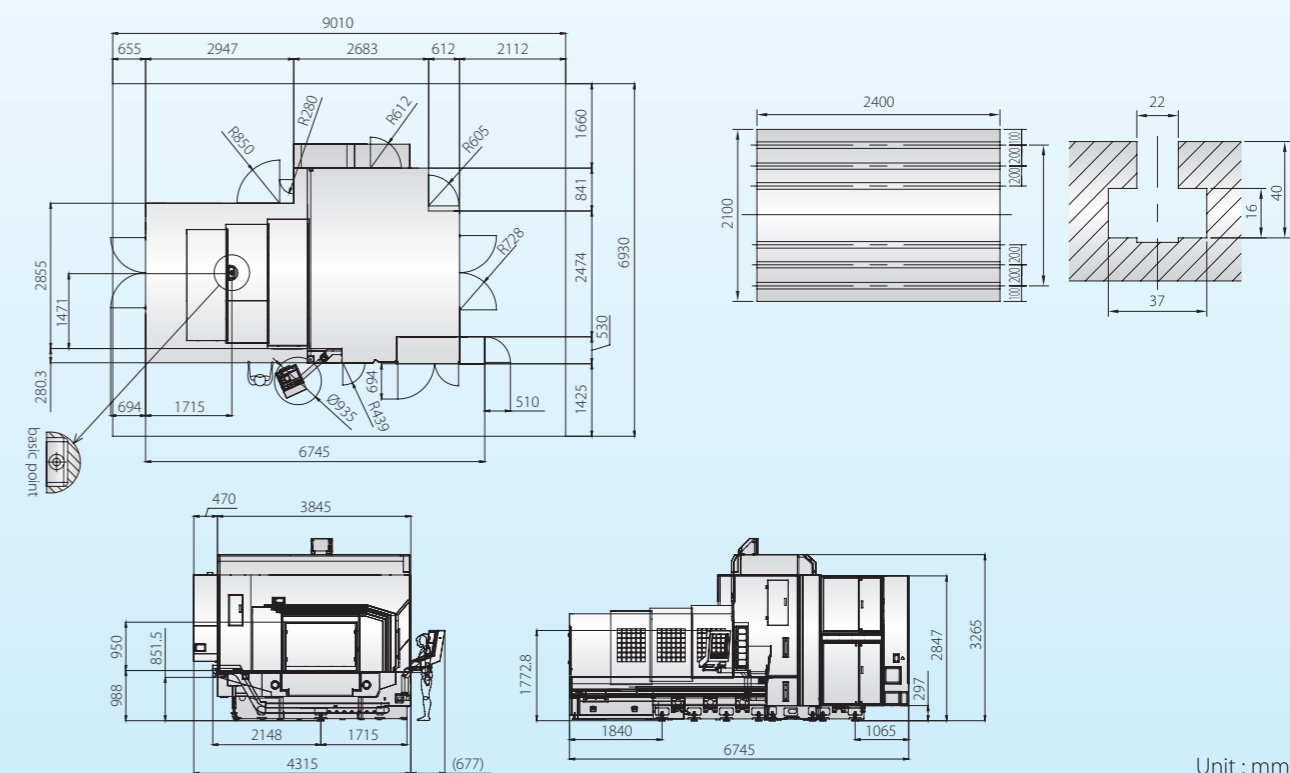


• Testing workpieces

H22S Dimensions Table & T-slot



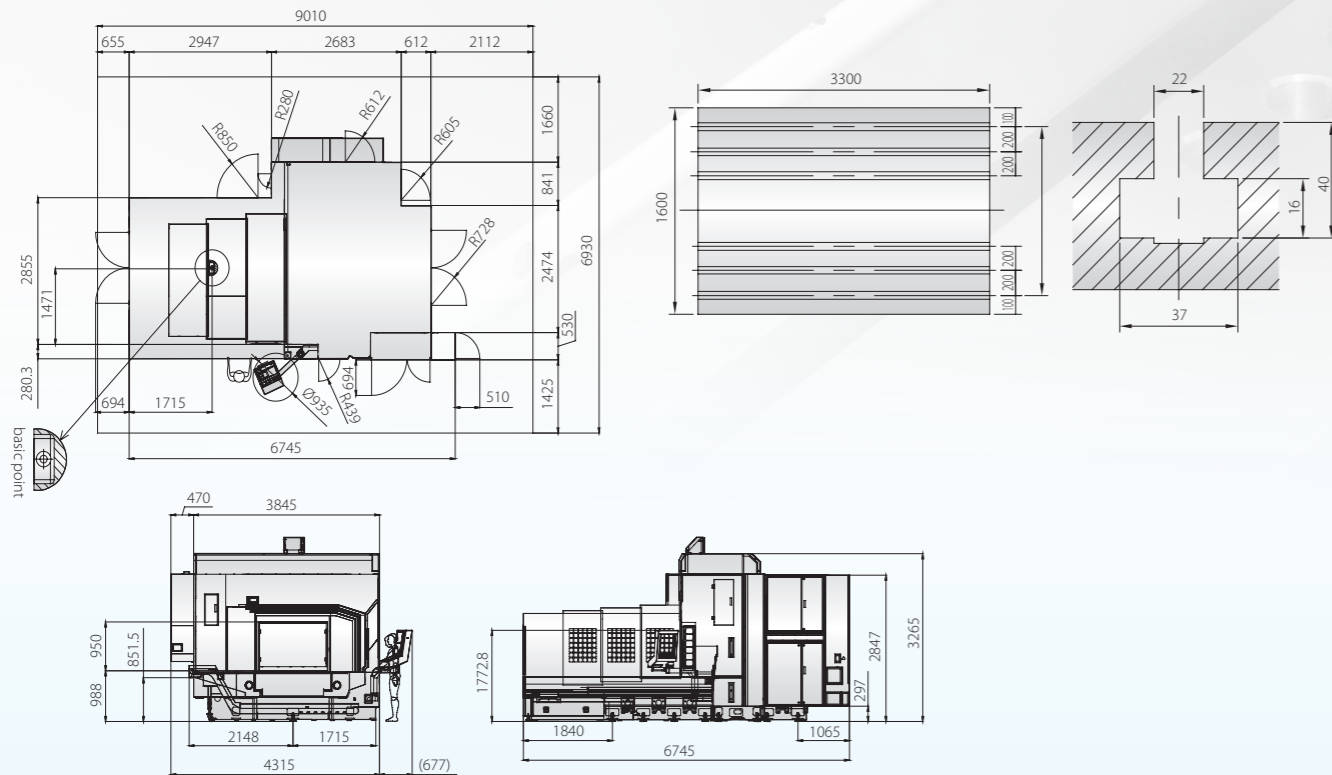
H22T Dimensions Table & T-slot



Unit : mm

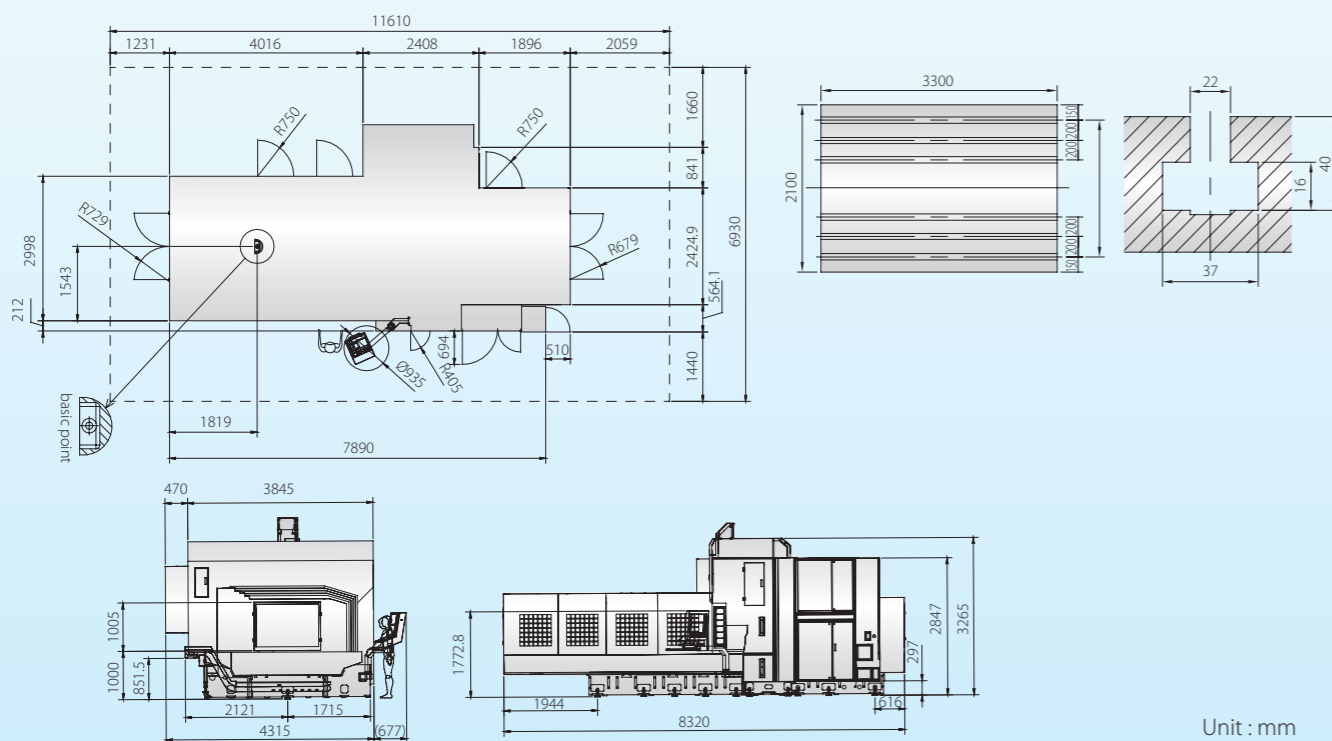
H32S Dimensions

Table & T-slot



H32T Dimensions

Table & T-slot



Unit : mm

Specifications

Travel	Unit	H22S	H22T	H32S	H32T
X axis	mm/inch	2200/86.6	2200/86.6	3200/126	3200/126
Y axis	mm/inch	1650/65	2250/88.6	1650/65	2250/88.6
Z axis	mm/inch	800/31.5			
Distance from spindle nose to table	mm/inch	150-950/5.9-37.4			
Distance between columns	mm/inch	1750/68.9	2350/92.5	1750/68.9	2350/92.5
Table					
Dimension	mm/inch	2400x1600 94.5x63	2400x2100 94.5x82.7	3320x1600 130.7x63	3320x2100 130.7x82.7
Max. load	kg	8000/17621	8000/17621	8500/18722	8500/18722
T-slot (width X pitch X number)	mm/inch	22x 200 x8 0.9x7.9x8	22x 200 x10 0.9x7.9x10	22x 200 x8 0.9x7.9x8	22x 200 x10 0.9x7.9x10
Spindle					
Spindle type	—	Direct-drive			
Spindle speed	rpm	15000			
Spindle motor power (cont./30 min rated)	kW HP	15/18.5 20/25			
Spindle taper	—	BBT40			
Feed rate					
Rapid traverse (X/Y/Z)	m/min ft/min	20/20/20 65.6/65.6/65.6	20/16/20 65.6/52.5/65.6	16/20/20 52.5/65.6/65.6	16/16/20 52.5/52.5/65.6
Cutting feed rate	mm/min inch/min	1~12000 1~472.4	1~12000 1~472.4	1~12000 1~472.4	1~12000 1~472.4
Motor power (X/Y/Z)	kW HP	14/9.0/5.5 18.8/12/7.4			
ATC & Magazine					
ATC type	—	Armless			
Magazine capacity	pcs	20			
Max. tool diameter (next pockets empty)	mm/inch	105/150 4.1/5.9			
Max. tool length	mm/inch	300/11.8			
Max. tool weight	kg/lb	7/15.4			
Tool shank	—	BBT40			
Pull stud	—	MAS 1			
Space & System Requirement					
Pneumatic pressure	kgf/cm ²	6			
Electrical power consumption	kVA	90			
Machine net weight	kg/lb	27000/59471	31000/68281	33000/72687	37000/81497
Max. floor space (W X L X H)	mm/inch	4000 X 6000 X 4000 157.5x236.2x157.5	4600 X 6000 X 4000 181x236.2x157.5	4000 X 8000 X 4000 157.5x315x157.5	4600 X 8000 X 4000 181x315x157.5

■ Standard Accessories

- FANUC 18i MBcontroller
- 15000 rpm, BBT40, direct-drive type spindle
- 20T, BBT40, armless type ATC
- Spindle air blast
- Cutting air blast
- Spindle cooler
- Cutting coolant system
- Centralized automatic lubrication system (oil)
- 3 axes absolute encoder motors
- Fully enclosed splash guard
- Working lamp
- Indication lamp
- Washing gun & air gun
- Oil skimmer
- Coolant tank & coolant flushing system
- Steel belt type chip conveyor
- Manual pulse generator
- Ethernet & RS-232C interface
- Air conditioner for electrical cabinet
- Tool kits
- Anchor bolts, leveling blocks and bolts
- Operation manuals, PLC, electrical circuit diagrams
- One-year machine warranty
(Spindle warranty depends upon spindle manufacturer)
- Controller warranty
(FANUC : 24 months from shipping date)

■ Optional Accessories

- HEIDENHAIN iTNC 530 controller
- 10000rpm, BBT50, direct-drive type spindle
- 24000rpm, HSK A63, built-in type spindle (IBAG)
- 36000rpm, HSK E50, built-in type spindle (IBAG)
- 30/48/60T, BBT40, arm type ATC
- 32/60T, BBT50, arm type ATC
- Coolant through spindle (20BAR)
- Spindle thermal compensation system
(For IBAG spindle only)
- Ball screw cooling system
- Oil mist device
- Oil mist collector
- Linear scales (3 axes)
- Workpiece measurement system
- Tool length measurement system
- Rotary table (The 4th/5th axis)
- Scraper type chip conveyor
- Transformer
- CE (CE area only)

■ BBT40 Tool Shank & Pull Stud

